

61949

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September 13, 2010 8:17:57 AM

Item ID: D135-751-043

Accept

Setup Start

Revision ID:

Item Name: Wearplate

Stop

Start Date: 9/13/10 Start Qty: 1.00

Cust Item ID:

Required Date: 9/13/10 Req'd Qty: 1.00

Customer:

Reference: DISASSEMBLE

Approvals: Process Plan: U

Date: Tooling:

Date:

Run Start

QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D135-751	Rev B

110 Pick Kit 0.00

Packaging

Memo

PULL FROM STOCK:
1 X D135-751-043 B 445195
DISASSEMBLE KIT, RETURN ITEMS TO STK

10/9/13

10/9/13

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

0.00

10/9/13

10/9/13

Picklist Print

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Work Order ID: 61949

Parent Item: D135-751-043

Parent Item Name: Wearplate

Start Date: 9/13/10

Required Date: 9/13/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A New Issue 06-12-18 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C4A		Purchased	No			120	Each	2,220.000	38	-38		10-9-13	sf

BOLT

Location	Loc Qty	Loc Code
ST303	192	
115438	192	
ST350	2028	
114108	14	
114416	12	
114523	2	
115300	1000	
115589	1000	

AN960C10L

NAS1149C0332	Purchased	No	120	Each	155.0000	38	-38
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washer

Location	Loc Qty	Loc Code
ST245	155	
107534	29	
109545	54	
111548	72	

D3508-1

Manufactured	No	120	Each	18.0000	1	-1
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Wearplate

Location	Loc Qty	Loc Code
FP	4	
51261	4	
FP-16	14	
61020	14	

M110139x27 M109061x11

M109061x5 M109282x10
M109174x3 10/9/13

20

1

B42973 10/9/13

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Work Order ID: 61949

Parent Item: D135-751-043

Parent Item Name: Wearplate

Start Date: 9/13/10

Required Date: 9/13/10

Start Qty: 1.00

Required Qty: 1.00

D3508-3	Manufactured	No	120	Each	3.0000	1	-1	B38521 10/9/13 sf
Wearplate								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			FP21	3				
			55339	3				
D3508-5	Manufactured	No	120	Each	4.0000	1	-1	B42251 10/9/13 sf
Wearplate								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			FP21	4				
			51388	4				
D3508-7	Manufactured	No	120	Each	8.0000	1	-1	B31198 10/9/13 sf
Wearplate								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			FP21	8				
			60336	8				
D3512-1	Manufactured	No	120	Each	1.0000	2	-2	B42532 sf 10/9/13 sf
Wearplate								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			ST500	1				
			55466	1				
D3558-1	Manufactured	No	120	Each	15.0000	1	-1	B42533 10/9/13 sf
Gasket								
			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
			FP	15				
			50925	15				

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Work Order ID: 61949

Parent Item: D135-751-043

Parent Item Name: Wearplate

Start Date: 9/13/10

Required Date: 9/13/10

Start Qty: 1.00

Required Qty: 1.00

D3558-3

Manufactured No

120

Each

14.0000

1

-1

Gasket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP	14	
51391	2	
55468	12	

D3558-5

Manufactured No

120

Each

5.0000

1

-1

Gasket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP	5	
50926	5	

D3558-7

Manufactured No

120

Each

5.0000

1

-1

Gasket

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP	5	
43245	1	
50927	4	

D350-751-043

1

44519 4